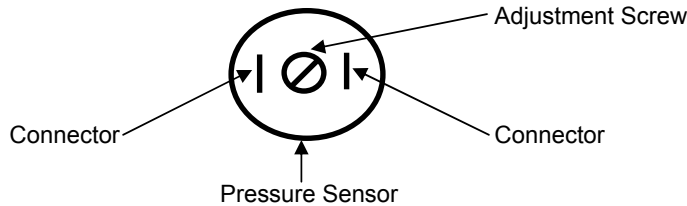


# Gas Kit for Vacuum Chamber Machines



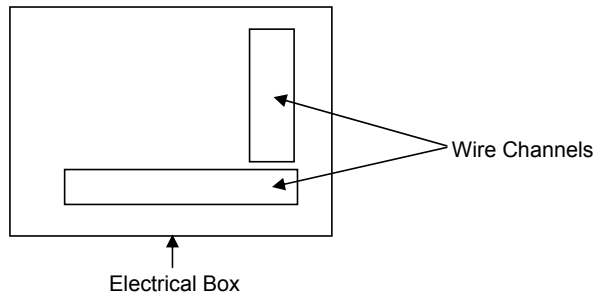
## CAUTION ON GAS

1. Input gas pressure to the vacuum machine must be regulated to working pressure of 2 atm or about 30 psi and maximum of 4 atm or about 60 psi.
2. When the correct pressure is regulated and connected to the machine that is programmed for gas, the gas LED on the display board will go out.
  - If the gas LED is blinking, the gas sensor need to be adjusted accordingly to sense the gas.
  - Turn the adjustment screw counter clockwise until gas light on the control panel stops blinking.



## CAUTION ON WIRING

1. Gas kit wiring harness is inside the grey plastic wire channels which is inside the grey plastic electrical box. This electrical box is located on the right side of the machine.



2. Wiring harness consist a set of wires (without any connectors) for the sealing electro valve and a set of wires (with red connectors) for the gas sensor.

